

Work Order ID 65450

Monday, January 17, 2011 4:10:21 PM

Page 1

Item ID: D4055-7

Accept

Setup Start

Revision ID:

Stop

Item Name: Tank Fwd End

Start Date: 1/18/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 2/1/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 11-01-18

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4055

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg D4055

Prog rev: A

Dwg rev: A

6061 . 063

B 11-2-3

(2)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 11-2-3

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Eulorlor

(+2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Brake NC Brake NC	Bend as per dwg Memo	0.00 0.00		SB	11/02/08	②			
140 QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00		S	11/02/08	②			
141 HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1 Memo	0.00 0.00		=> H	11/02/08	x2	q		

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Cust Item ID:

Required Date: 2/1/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
142 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				2	BR	11-02-8	
150 Packaging Packaging	Identify as per dwg & Stock Location <u>141A</u> Memo	0.00 0.00				11/2/8		(20) SD	
160 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						11/02/09	

MF 11-02-08

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Monday, January 17, 2011 4:10:16 PM

Page 1

Work Order ID: 65450



Parent Item: D4055-7



Parent Item Name: Tank Fwd End

Start Date: 1/18/2011

Required Date: 2/1/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 10.01.08 verified by:JLM
10.11.23 now made in house DD verf:EC

IPP rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4055-7P 		Purchased	No				Each	0.0000		2			
Tank Fwd End													
M6061T6S.063 		Purchased	No			100	sf	71.6000	3.12	6.568421			
6061-T6 .063 Sheet													

Location

Loc Qty

Loc Code

MAT	35.6	
116308	35.6	
MAT21	36	
113608	36	

116623

②

B 11-2-3

ME 11-02-08

A

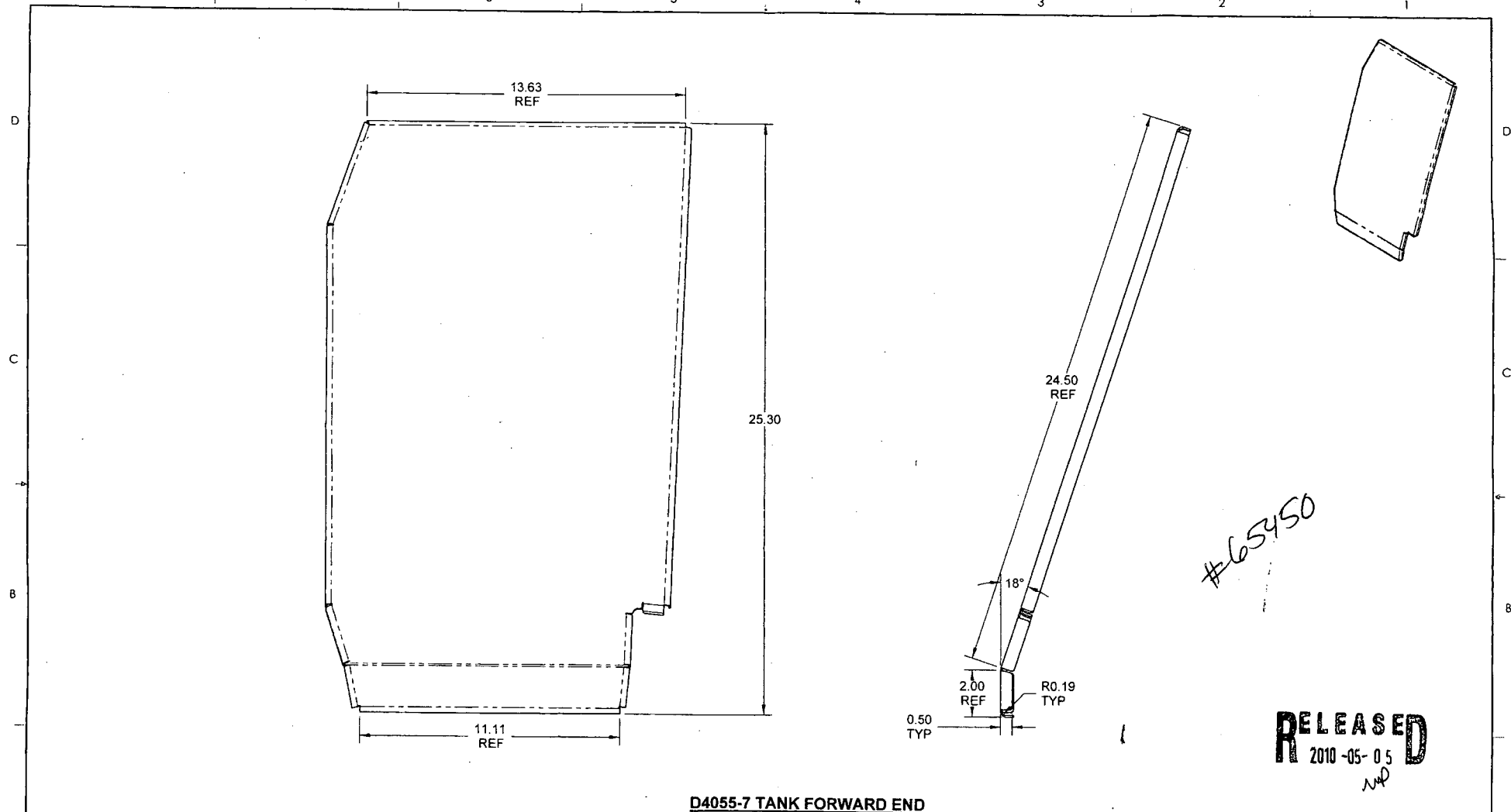
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NOTES:

- 1) MATERIAL: MADE FROM D4055-7F
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.56 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4055	SHEET 10 OF 15
APPROVED		TITLE	SCALE
DE APPR.		TANK	NTS
DATE	10.04.16	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

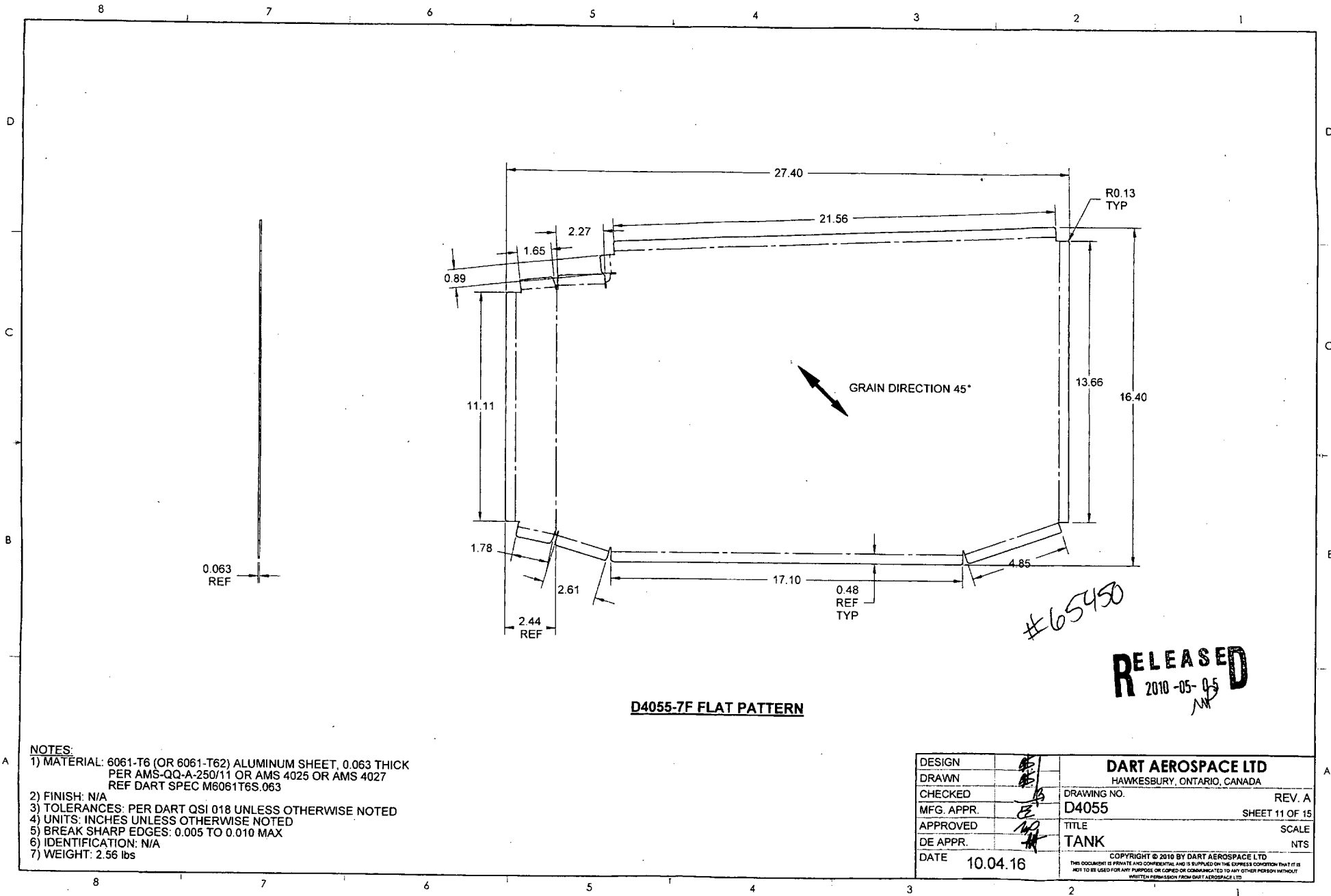
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